

Wednesday 12<sup>th</sup> February

## Supply Letter of Guarantee 2021

**Northern Co-operative Meat Company Ltd trading as The Casino Food Co-op  
Establishment 239**

### 1. Establishment Registration.

Australian export operations are conducted under the regulatory controls of the “competent Authority”. This is the Federal Government authority responsible for Food Safety, Overseas Country Requirements and Australian Export Standards, ensuring the exported /supplied product is fully compliant with Foreign and Australian government requirements.

#### **Health Controls**

Veterinary officers and meat inspectors of the Competent authority have in addition to disease / health control, a fulltime on plant role ,monitoring / auditing company performance in the discharge of their obligations under Government Approved Programs.

#### **Overseas Listing**

Establishment 239 is USA listed and operates under a Competent Authority Approved Arrangement program to produce, as well as other products, bulk packed boneless manufacturing beef intended for grinding.

### 2. HACCP Plan

The Approved Arrangement program incorporates HACCP. The HACCP plan contains CCP's which directly address the hazard of Shiga toxin-producing Escherichia coli.

#### **HACCP Reassessment**

The HACCP plan has been reassessed in accordance with the requirements of the Competent Authority and MICOR “importing Country Requirements HACCP – USA as applicable to the exported product.

This included the hazard consideration within the HACCP plan of the additional non O157 STEC's being, O26, O111, O45, O103, O121 and O145.

The HACCP reassessment has determined that while STECS may be a potential hazard on incoming cattle it has been concluded that due to the effective implementation of the HACCP plan and Sanitary Standard Operating Procedures the hazard has been effectively controlled resulting in it not being reasonably likely to occur on product and the current HACCP plan is adequate to address these hazards.

The HACCP Plan has determined *E coli* O157:H7 in boneless trim is:  
Not likely to occur .

The reassessed HACCP Plan reviewed all steps in the process including the following interventions:

- Department of Agriculture, Water and the Environment ante mortem on all livestock pre-slaughter
- Identification and management of ill or injured livestock
- Non-ambulatory livestock are segregated and humanely slaughtered as prohibited for export
- Cattle are assessed for cleanliness for slaughter
- Department of Agriculture, Water and environment trained operators
- After stunning -sealing of weasand by application of a clip/plug to prevent spillage
- Sealing of the bung via bagging to control cross contamination
- Line speeds appropriate to providing adequate time for hygiene inspections and dressing of the carcase
- Sanitising hands and equipment between carcases for high risk activities
- Knife sterilisation between carcases
- All carcases are subjected to a final inspection and hygiene trim
- Zero tolerance is in place for faecal, ingesta and milk spillage
- Chilling and freezing regimes to control microbial growth
- Product hygiene is monitored daily following the Department of Agriculture, Water and the Environment meat hygiene assessment guidelines
- Documented Corrective and Preventative actions are in place and followed
- Microbial testing of contact surfaces and product

### 3. Verification *E coli* O157:H7

#### Sampling

To verify the ongoing effectiveness of these interventions Establishment 239 conducts sampling and testing of Beef Trimmings for *E coli* O157:H7 in accordance with Microbiological manual for sampling and testing of Export Meat and Meat Products.

In the past 12 months Establishment 239 has collected 382 samples with 2 positives for *E coli* O157:H7.

#### Hold and Release

All product is subject to a 'Test, Hold and Release' sampling procedure. Only product that has complied with the HACCP requirements and returned negative test results for *E coli* O157:H7 are released for shipment.

#### Laboratory

Samples are tested by an ISO17025 accredited laboratory to conduct testing of meat products for *E coli* O157:H7 or a Supplier Laboratory which has been assessed and approved by McDonald's third party auditors using the APMEA Supplier Laboratory Audit Checklist for *E coli* O157:H7.

## Testing

Screening tests for *E coli* O157:H7 are performed using AOAC 121805 GENE-UP® *E. coli* O157:H7.

Potential positive results are confirmed using MLG 5C.

## 4. BSE

Australian legislation prohibits the feeding of all Restricted Animal Materials to all ruminants, including cattle. All beef products destined for the USA are free from Specified Risk Materials (SRM).

SRM is removed in accordance with Federal Register Notice 03-0251F by being fully compliant with the McDonald's BSE Firewalls. All non-ambulatory, disabled or downer cattle are excluded from the United States product line.

Yours sincerely



Mark Jolley  
Quality Assurance Manager  
The Casino Food Co-op